

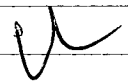
# Work Order ID 98631

\*98631\*

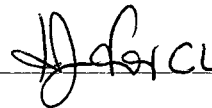
Page 1

March-18-13 8:07:59 AM

Item ID: D204-706-015 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Fuel Purge Canister  
 Start Date: 3/18/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 3/20/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-706	B								
100		0.00		27					
*100*	DOCUMENT CONTROL			B319					
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D204-706-015 CHG003								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00		27					
*120*									
QC	Memo	0.00							
Quality Control				B319					

 13-3-18

43/3/18  

1

# Work Order ID 98631

\*98631\*

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Item ID: D204-706-015 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Fuel Purge Canister  
 Start Date: 3/18/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 3/20/13 Req'd Qty: 1.00 \*1\* Customer:  
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Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPPDD204-706-015 Location: <u>SHIP</u> PPP Rev: _____	0.00							
140 *140* QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							



13/3/20

ML3 13-03-20

213-03-20

# Picklist Print

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Page 1

Work Order ID: 98631

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/18/13

Required Date: 3/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D KJ/JLM IPP Rev:F 10.05.10 as per chg002  
DD verified :EC IPP Rev:G 12.12.07 as per IIN revB DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D2001-4</b> Valve Assembly (1/4")		Manufactured	No			110	Each	8.0000	0	1			

Location	Loc Qty	Loc Code
ST002	8	
34274	1	
77201	1	
92815	6	

**D2026-101**  
Capscrew 10-24 3/8lg St.

Manufactured No 110 Each 61.0000

Location	Loc Qty	Loc Code
ST004	61	
35326	61	

**D3262-041**  
Canister Assembly

Manufactured No 110 Each 3.0000

Location	Loc Qty	Loc Code
ST485	3	
86673	1	
92649	2	

**D3264-1**  
Bracket

Manufactured No 110 Each 15.0000

Location	Loc Qty	Loc Code
ST198A	8	
97093	8	
ST484	7	
85254	1	
92668	6	

# Picklist Print

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Page 2

Work Order ID: 98631

Parent Item: D204-706-015

Start Date: 3/18/13

Required Date: 3/20/13

Parent Item Name: Fuel Purge Canister

Start Qty: 1.00

Required Qty: 1.00

D3297-5-0410

Hose Assembly

Manufactured No

110 Each 9.0000

1

1



Smb

## Location

## Loc Qty

## Loc Code

Mezz

9

22040

4

23292

5

22040

D3298-011

Tube Assembly

Manufactured No

110 Each 15.0000

1

1



Smb

## Location

## Loc Qty

## Loc Code

ST193

15

22046

1

23298

7

36884

1

38499

6

38499

D3298-013

Tube Assembly

Manufactured No

110 Each 11.0000

1

1



Smb

## Location

## Loc Qty

## Loc Code

Mezz

11

22047

2

23299

9

23299

D3298-015

Tube Assembly

Manufactured No

110 Each 10.0000

1

1



Smb

## Location

## Loc Qty

## Loc Code

Mezz

10

22048

1

23300

9

22048

22048

23300

D3299-1

Fitting

Manufactured No

110 Each 5.0000

1

1

82753



Smb

## Location

## Loc Qty

## Loc Code

ST038

5

94637

5

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Shop Packet Print

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# Picklist Print

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Work Order ID: 98631

Parent Item: D204-706-015

Start Date: 3/18/13

Required Date: 3/20/13

Parent Item Name: Fuel Purge Canister

Start Qty: 1.00

Required Qty: 1.00

D3301-1

Placard

Manufactured No

110 Each 13.0000

0

1

Location

Loc Qty

Loc Code

ST038

13

83161

2

95329

11

83161

D3301-3

Placard

Manufactured No

110 Each 15.0000

0

1

Location

Loc Qty

Loc Code

ST038

15

77856

5

97222

10

77856

D3302-6

Doubler

Manufactured No

110 Each 10.0000

1

1

Location

Loc Qty

Loc Code

Mezz

10

22112

10

22112

D3302-7

Doubler

Manufactured No

110 Each 21.0000

2

2

Location

Loc Qty

Loc Code

Mezz

21

21874

3

23307

18

21874

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# Picklist Print

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Work Order ID: 98631

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/18/13

Required Date: 3/20/13

Start Qty: 1.00

Required Qty: 1.00

AN8-SA

Bolt

Purchased

No

110

Each

1,108.0000

4

4

## Location

## Loc Qty

## Loc Code

FP001

40

122800

40

GA

120

117423

120

ST350

22

120187

22

ST512

926

122416

126

124561

800

122916

AN814-6D

Plug

Purchased

No

110

Each

10.0000

1

1

## Location

## Loc Qty

## Loc Code

ST347

10

123831

5

124486

5

123831

AN815-6D

Union-M-Flare

Purchased

No

110

Each

12.0000

2

2

## Location

## Loc Qty

## Loc Code

ST348

12

124097

2

124805

10

124097 (1X)  
124805 (1X)

AN816-6D

Nipple-M-6Flare -1/4NPT

Purchased

No

110

Each

14.0000

1

1

## Location

## Loc Qty

## Loc Code

ST348

14

121970

4

124926

10

121970

# Picklist Print

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Work Order ID: 98631

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/18/13

Required Date: 3/20/13

Start Qty: 1.00

Required Qty: 1.00

AN833-6D

Elbow, Bulkhead-M-Flare

Purchased No

110 Each 6.0000

1

SMD

Location

Loc Qty

Loc Code

ST324

6

123900

1

124561

5

123500

AN919-6D

Reducer

Purchased No

110 Each 18.0000

1

SMD

Location

Loc Qty

Loc Code

Mezz

18

16323

18

16323

AN924-6D

Nut

Purchased No

110 Each 21.0000

1

SMD

Location

Loc Qty

Loc Code

ST326

21

124307

11

124486

10

124307

AN960JD10L

Washer

NAS1149D0332J

Purchased No

110 Each 0.0000

2

SMD

2 M122973

AN960JD10

Washer

NAS1149D0363J

Purchased No

110 Each 0.0000

8

SMD

8 M124392

4/3/13

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Shop Packet Print

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# Picklist Print

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Work Order ID: 98631

Parent Item: D204-706-015

Parent Item Name: Fuel Purge Canister

Start Date: 3/18/13

Required Date: 3/20/13

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Nut

Purchased

No

110

Each

6,335.0000

4

4

## Location

## Loc Qty

## Loc Code

FP001

3

122141

3

GA

232

122452

232

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

5832

123900

1832

124291

4000

123900

MS21919-WDG12

Clamp

Purchased

No

110

Each

19.0000

1

1

## Location

## Loc Qty

## Loc Code

ST322

19

110985

19

110985

MS21919-WDG6

Clamp

Purchased

No

110

Each

7.0000

2

2

## Location

## Loc Qty

## Loc Code

ST321

7

15993

7

15993

MS21919-WDG7

Clamp

Purchased

No

110

Each

0.0000

3

3

MS21920-42

CLAMP(per MIL-DTL-8783C)

Purchased

No

110

Each

10.0000

2

2

## Location

## Loc Qty

## Loc Code

ST452

10

123966

10

123966

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Shop Packet Print

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# Picklist Print

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Work Order ID: 98631

Parent Item: D204-706-015

Start Date: 3/18/13

Required Date: 3/20/13

Parent Item Name: Fuel Purge Canister

Start Qty: 1.00

Required Qty: 1.00

MS29512-06

O-RING

Purchased No

Each 52.0000

5

SMB

Location

Loc Qty

Loc Code

ST309

52

122441

2

123968

50

122441 24

123968 34

MS35489-11

GROMMET

Purchased No

110 Each 12.0000

SMB

Location

Loc Qty

Loc Code

ST289A

12

109166

2

119537

10

1109166

## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

Shd

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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Revision: B

Date: 12.11.06